

Another EMC resource from EMC Standards

Applying EN 61010-1:2010 for the Safe Design of Electrical/Electronic Equipment – and achieving compliance with the new LVD: 2014/35/EU or the new RED: 2014/53/EU (A 1 1â•,,2-day Training Course)

Helping you solve your EMC problems

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# Applying EN 61010-1:2010 for the Safe Design of Electrical/Electronic Equipment

# – and achieving compliance with the new LVD: 2014/35/EU or the new RED: 2014/53/EU

A 1<sup>1</sup>/<sub>2</sub>-day Training Course

by

Eurlng Keith Armstrong Cherry Clough Consultants Ltd, U.K.

# Synopsis

This course describes practical design engineering and testing techniques for achieving safe operation of electrical and electronic equipment operating from up to 1000VAC RMS, and also to assist in achieving regulatory compliance (for example, with the European Union's Low Voltage (safety) Directive) by applying EN 61010-1:2010 or its equivalents in the UL and IEC standards catalogues.

# Objective

To provide a practical understanding of the equipment and product design, verification and validation techniques necessary for safety of users and third parties, and regulatory compliance.

These techniques will also help reduce financial risks in design and development, and limit exposure to liability claims.







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Page 1 of 7

# Who Should Attend

All electronic designers and their managers, in all industry areas, concerned with equipment that operates from up to 1000VAC RMS, including:

Automotive	Medical and healthcare	Consumer
Information Technology (IT)	Industrial instrumentation or control	Railway
Aerospace	Military	Telecommunications

Radiocommunications

Mechanical designers will also find much of the course material very valuable, and the order of delivery of the material can be arranged to make it easy for them to attend part-time. Alternatively, we can offer a version of this course aimed solely at mechanical designers.

# Prerequisites

Some familiarity with the design, assembly and testing of electrical and/or electronic products or equipment.

Plain English is used, with a small amount of very easy mathematics.

# Course Methodology

This course is presented classroom style using a PowerPoint slideshow containing practical illustrations of the techniques to aid understanding. The material is based upon IEC/EN/UL 61010-1:2010, and deals with the principles of safe design for compliance with the European Low Voltage Directive (LVD). Where issues of LVD compliance go beyond what is covered by IEC/EN/UL 61010-1:2010, for example functional safety, they are addressed in this course.

Case studies that are relevant to the trainees will be included verbally.

Each attendee will be presented with a bound colour-printed copy of the PowerPoint slides used during the training, printed at 6 slides per page. Space is provided for taking notes.

# **Course Duration**

One and a half  $(1\frac{1}{2})$  days, for example: 9:00am – 5:00pm plus 9:00am – 1:00pm.

This is a very intensive course with a very large amount of practical detail. If presented as an inhouse course it can be very usefully combined with individual consultancy for each engineer or manager, to help him or her apply the material to his or her current projects.

In countries where English is not the first language, a longer duration may be preferred.

# Venue and Date

To be decided.

The course could be provided as a public course, or as an in-house course. As an in-house course, it has the added value of allowing confidential discussions on how best to apply the material to particular projects or products.

# **Reviews of this course**

Delegates have always awarded this course an overall score of at least 80%.

# **COURSE OUTLINE**

#### **1** Basic Safety Principles

What do we mean by 'safe'? Good practices in safety engineering Example of project safety flowchart The hierarchy of safety design techniques Hazards and risks assessments Doing hazard/risk assessments (properly) Taking EMI into account in risk assessments Overall safety documentation Qualifying and quantifying hazards and risks Keeping up to date with safety standards National safety laws Marketing and Sales and safety Making equipment for in-house use Competency Some examples of useless legal arguments It isn't enough to simply apply the more relevant published standard HALT and HASS

#### 2 Non-CE Marking Safety Directives

Product Liability (PLD): 85/374/EEC & 99/34/EC General Product Safety (GPSD): 92/59/EEC Health and Safety Directives

# 3 Complying with the Low Voltage Directive 2014/35/EU or the Radio Equipment Directive 2014/53/EU The requirements of the LVD

What the LVD applies to Exclusions to the LVD When the RED applies instead Relationships between the LVD and other safety Directives Declaration of conformity The LVD's 'safety objectives' Principal elements of the safety objectives The LVD's definition of 'safe' Conformity assessment procedure Creating the Technical Documentation Presumption of conformity It can be dangerous to rely solely on LVD-listed standards Affixing the CE marking New supply chain compliance requirements in 2014/35/EU and 2014/53/EU Enforcement (in England) Management of LVD / RED safety compliance

# 4 Complying with EN 61010-1:2010 (takes most of the course duration)

Electric shock protection Mechanical hazards Shock and impact Fire protection Temperature limits and heat resistance Fluids protection Radiation and sound Gases, explosion, implosion Components Interlocks Measuring circuits Marking Type tests Routine tests

# 5 Some useful safety resources

# **Course Instructor**

# **Academic Qualifications**

BSc (Elec.Eng), Upper 2<sup>nd</sup> Class with Honours, Imperial College of Science & Technology, London, UK, 1972

# **Professional Qualifications**

Fellow IET (Institution of Engineering and Technology, formerly the<br/>Institution of Electrical Engineers, IEE), London, UK (Member since 1977)2010Senior Member IEEE (Institute of Electrical and Electronic Engineers Inc.) USA,<br/>member of its EMC, Product Safety Engineering Societies since 19982010Associate of the City and Guilds Institute, London, UK1972UK Chartered Engineer, Engineering Council, London, UK1978Group 1 European Engineer (EurIng), FEANI, Paris, France1988



# **Professional Activities**

Chair of IEE/IET's Working Group on EMC and Functional Safety	1997-date
Chair of IEEE EMC Soc. Special Committee on Risk Management of EMC	2012-2016
UK expert appointed (by invitation) to IEC maintenance team MT23 for IEC 60601-1-2 (Medical Equipment/Systems EMC)	2006-date
UK expert appointed (by invitation) to IEC maintenance team MT15 for IEC 61000-1-2 (EMC & Functional Safety)	2003-date
UK expert appointed to IEC 61000-6-7 (EMC & Functional Safety, Generic)	2010-date
Member EMC Industries Association (EMCIA)	2003-date
Member EMC Test Labs Association (EMCTLA) and its Working Group B	2001-date
Editorial board member, Inside Functional Safety magazine	2010-date
Editorial Advisory board member, Interference Technology magazine	2007-date
Editorial Advisory board member, In Compliance magazine	2005-date
EMCIA representative to BSI GEL 210/12 EMC committee	2009-date
President of the EMC Industries Association (EMCIA)	2008-2010
Vice-President of the EMC Industries Association (EMCIA)	2010-2012
Chair of IEE's EMC Professional Group (E2)	1997-1999

# RECENT RELEVANT EXPERIENCE (1990-PRESENT)

Started Cherry Clough Consultants in 1990, Director of the Limited Company since 2010.

External lecturer, Sensors and Electronic Instrumentation MSc course, University of Manchester, teaching an IET-accredited module on practical EMC design techniques, 2002/3 – 2007/8.

The services that Keith provides for Cherry Clough Consultants include:

- Product, system, and installation EMC and safety good practices for reliability and cost-effective regulatory compliance
- Assessment of electromagnetic environments
- Control plans, test plans, etc., for effective management of EMC and safety in projects of all sizes
- Company procedures for EMC and safety, for financial benefits and/or regulatory compliance
- Production / QA procedures for maintaining regulatory compliance in volume manufacture and custom engineering
- Testing and remedial work to meet EMC and safety standards

1½-days, safe design and LVD / RED compliance by applying EN 61010-1:2010





- Creation of EMC Directive Technical Construction Files and other compliance documentation
- Assessment of EMC Directive Technical Construction Files for a number of EMC Competent Bodies
- Education and training for designers and managers on cost-effective EMC and Safety techniques; and on "EMC for Functional Safety, high-reliability and legal metrology"
- Education and training for executives in EU compliance; liability; financial benefits of using good EMC techniques; and related marketing issues

The above services have been applied in the following areas (not a complete listing):

#### Systems and installations:

Machinery and manufacturing/process plant of all sizes			
Robotics	obotics		
Air traffic control towers	Computer and telecommunication rooms		
Administration centres	Financial dealer rooms		
Professional audio systems and installations (e.g. theatres, opera houses, recording studios)			
Steel rolling mills	Hospitals		
Hotels	Chemical and pharmaceutical processing plant		
Nuclear processing plant	Bottling and canning lines		
Road tunnel lighting schemes	Broadband-Over-Power-Line (BPL) systems		
Synchrotrons (e.g. the Diamond Light Source, Harwell, Oxfordshire)			
Railway systems	Mobile X-ray systems for shipping containers		

#### Products and items of equipment:

Industrial instrumentation, control, and machinery of all sizes Variable speed AC and DC motor drives from very small to 10MW Automotive engine control units (ECUs) and other electronic subassemblies (ESAs) Information technology equipment (ITE) e.g. computers, servers, RAID arrays Personal Digital Assistants (PDAs) and other hand-held wireless-enabled computing devices		
Marine equipment	Computers	
Photocopiers	Digital Signal Processing	
Datacommunications devices	Professional audio consoles and other equipment	
Professional video projectors	Lighting	
Telephones and telecommunications	Consumer electronics (TV, Hi-Fi, etc.)	
Radiocommunications, cellphones and pagers		
Lifts (elevators)	Domestic (household) appliances	
Gambling machines	Gas boilers	
Electricity meters	Electrical power generators (small scale)	
Building electrical services equipment	Subsea oil and gas production equipment	
Robots	Solar power converters	
Military avionics	Medical equipment (various)	
Microscope manipulators	Coin mechanisms	
Security equipment	Mains-borne communications	
Induction heating	Laser welding	
Digital microwave radio	Variable-speed winch for a military submarine	

#### PREVIOUS PROFESSIONAL EXPERIENCE (1982-1990)

Keith was mostly involved with the design and development of state-of-the-art capital equipment during the period 1968 to 1990. He has wide experience in electronic product design and project management in the UK, South Africa and France, after finishing graduate apprenticeship with Thorn Automation in 1973.

Technically, he started in analogue design in 1968; adding digital control of analogue circuits in 1978, and A/D and D/A conversion in 1980. Project and departmental management experience

was gained from 1983 onwards, including teams of more than 20 engineers and scientists (this was for the Microwave division of Marconi Instruments Ltd, Stevenage, UK, 1983-1988).

### BOOKS, PUBLICATIONS and PAPERS

#### EMC Design Techniques for electronic engineers

Nutwood UK November 2010, ISBN: 978-0-9555118-4-4, full colour graphics throughout. Order from www.emcacademy.org/books.asp. Covers all electronic applications, with a very practical approach to good design practices that will save time and cost, reduce time-to-market, and reduce warranty costs and financial risks.

(Chapter 2 of this book is the complete text of "The Physical Basis of EMC" (below), so don't buy both!)

#### The Physical Basis of EMC

Nutwood UK October 2010, ISBN: 978-0-9555118-3-7, full colour graphics throughout. Order from www.emcacademy.org/books.asp. Provides an understanding of electromagnetic phenomena, in a way that can be easily understood by practising electronic engineers. (Chapter 2 in "EMC Design Techniques for electronic engineers" is the same text, so don't buy both!)

#### EMC for Printed Circuit Boards – Basic and Advanced Design and Layout Techniques

Nutwood UK December 2010, ISBN 978-0-9555118-5-1, full colour graphics throughout. (2nd Edition, identical to 1st Edition except for format.) From www.emcacademy.org/books.asp Practical good-practice EMC design techniques for printed circuit board (PCB) design and layout, for designers of electronic circuits and PCB designers themselves. All application areas are covered, from household appliances, commercial and industrial equipment, through automotive to aerospace and military. This book is used by some University courses.

#### The First 500 'Banana Skins'

Nutwood UK, 2007, 500 reports and anecdotes concerning electromagnetic interference (EMI), collected and edited by Keith Armstrong. Read it at www.theemcjournal.com, or buy from www.emcacademy.org/books.asp. More 'Banana Skins' are published 6 times a year in 'The EMC Journal', available free at www.theemcjournal.com or www.compliance-club.com

#### EMC for Systems and Installations

By Tim Williams and Keith Armstrong, Newnes, 2000, ISBN: 0-7506-4167-3, www.bh.com/newnes, RS Components part number: 377-6463

Keith has written and presented a great many papers for a wide range of symposia, conferences, colloquia, and seminars worldwide, including ERA, IEE, IET, IEEE EMC Society and IEEE Product Safety Engineering Society events. Too many to list here, please ask for further details.

He has also published a great many articles on EMC for publication in professional journals and trade magazines worldwide, including the following five annual series for the EMC Compliance Journal (now available from www.emcstandards.co.uk):

- "EMC design of Switching Power Converters"
- "Designing for EMC"
- "Advanced PCB Design for EMC"
- "EMC Testing"
- "EMC for Systems and Installations"

Keith has written 17 informative booklets on electromagnetic phenomena, what they are, what causes them, how they cause interference, and how to test for them using IEC and EN standard methods, plus another 5 booklets on EMC issues in systems and installations, for example: Power Quality, Good EMC Engineering Practices, Variable-Speed Drives, etc. They can all be downloaded for free from www.emcstandards.co.uk.

Please visit www.cherryclough.com for more information.

(14 parts, 2011-2013) (6 parts 2006-8) (8 parts, 2004-5) (7 parts, 2001-2) (6 parts, 2000)